

Product Catalog



POS-MET
WELDING TABLES



Aleksander Pospiech
Founder & CEO

Dear Customers,

Our range of welding tables and accessories combines robust construction, innovative design, and the reliability required for everyday operations. From hobbyists to experienced professionals, our solutions are designed to meet the needs of every user of modular welding systems.

Regardless of the scale of the project, POS-MET welding tables provide a stable and precise working surface. Every detail has been carefully engineered to meet the demands of a wide range of applications—from welding pipes and profiles to assembling complex steel structures. Heavy-duty worktops, adjustable feet, and ergonomic features enhance both productivity and user comfort.

Our product range also includes advanced fume extraction and filtration systems that effectively remove welding fumes and dust, helping to improve workplace safety and maintain a cleaner working environment. Together, these solutions create a comprehensive and professional workspace for workshops and industrial facilities alike.

We invite you to explore our complete range of welding tables, accessories, and fume extraction systems. We are confident that our products will become an indispensable part of your workshop, helping you achieve greater precision, efficiency, and productivity in every project.

Sincerely,

Aleksander Pospiech

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About us

POS-MET Welding Tables is an experienced manufacturer of welding tables and professional workshop accessories. We create solutions that enhance precision, ergonomics, and work efficiency in modern metal fabrication.

Our product range also includes fume extraction systems, which help make welding stations safer and more comfortable.

We invite you to explore our product range...



Technical specifications

- S355J2+N Steel

Our tables are manufactured from high-quality S355J2+N structural steel, ensuring a perfectly flat and precise working surface. We also offer a series of plasma-nitrided tables with enhanced hardness and resistance to heavy-duty use.

- High-Precision Surface

A flatness tolerance of 0.1 mm per 1,000 mm for plasma-nitrided tables.

- Two Hole Systems

The tables are manufactured in two hole-pattern systems: 16 mm and 28 mm.

- Four Sheet Thicknesses

Our tables are available in various sheet metal thicknesses to perfectly meet user requirements.

- Three Product Series

Our tables are available in different series to perfectly suit our customers' needs.

- Ribbing

Rigid steel frame reinforced with ribs.

- Height Adjustment

Adjustable height from 880 to 930 mm allows for easy levelling of the table.

GRIDS



100x100 Grid

Available in 16 and 28 systems.

Standard grid.

Engraved grid lines every 100 mm.

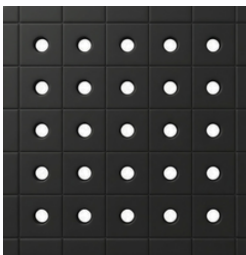


Diagonal Grid

Available in 16 and 28 systems.

A grid with additional holes at the intersections of the engraved lines.

Engraved grid lines every 100 mm.



50x50 Grid

Available only in the 16 system.

A finer hole grid provides greater flexibility for mounting tools.

Engraved grid lines every 50 mm.

Table legs

Feet

All tables come standard with height-adjustable feet.



Wheels

There is also an option to purchase 360° swivel castors with a retractable levelling foot.



	STANDARD Series	PROFI Series	EXTREME Series
Laser-cut holes	✓	✗	✗
Drilled and chamfered holes	✗	✓	✓
Milled holes	✓	✓	✓
Milled worktop edges	✗	✓	✓
Surface milling	✗	✗	✓
Table flatness tolerance	within 0.5 mm per 1,000 mm	within 0.3 mm per 1,000 mm	within 0.1 mm per 1,000 mm
Nitriding	✗	✗	✓
Load capacity	Plate 8 mm 250 kg per leg Plate 12 and 15 mm 700 kg per leg	700 kg per leg	System 16 700 kg per leg System 28 1000 kg per leg
Leg Profile	80x80x3	80x80x3	System 16 80x80x3 System 28 100x100x4
Table height	880–930 mm	880–930 mm	880–930 mm
Millimetre scale	✗	✗	✓

STANDARD **SERIES**

The STANDARD Series is an economical line of welding tables designed for less demanding users and workshops starting out with modular table systems.

The worktops feature laser-cut and milled holes. This combination ensures greater accuracy and work quality in everyday welding applications.

The working surface flatness is maintained within a 0.5 mm tolerance, allowing for the comfortable fabrication of most standard structures.

It is a robust solution at an attractive price—perfect as a starter table or for lighter production.

- ✓ **Laser-cut and milled holes**
- ✓ **Flatness within 0.5 mm per 1,000 mm**
- ✓ **Economical entry-level solution**
- ✓ **72 product variants**

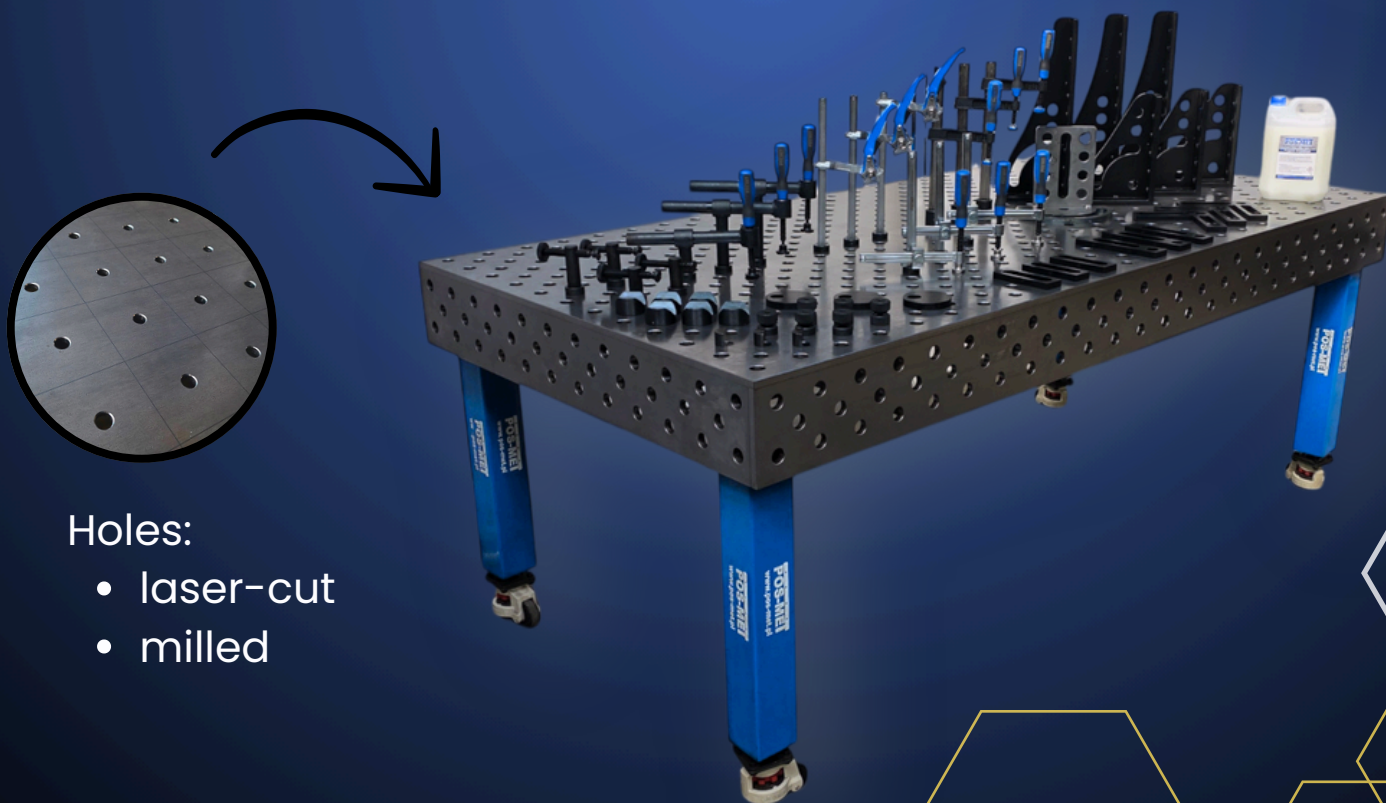
The perfect choice for beginners and workshops looking for a proven solution at a reasonable price.

Catalogue Number	Dimensions	System	Plate	Side Panel Height	Grid	Number of Legs
16_std_8_1200x800_100	1200x800	16	8	100	100x100	4
16_std_8_1200x800_diag	1200x800	16	8	100	Diagonal	4
16_std_8_1200x800_50	1200x800	16	8	100	50x50	4
16_std_8_1200x1200_100	1200x1200	16	8	162	100x100	4
16_std_8_1200x1200_diag	1200x1200	16	8	162	Diagonal	4
16_std_8_1200x1200_50	1200x1200	16	8	162	50x50	4
16_std_8_1500x1000_100	1500x1000	16	8	162	100x100	4
16_std_8_1500x1000_diag	1500x1000	16	8	162	Diagonal	4
16_std_8_1500x1000_50	1500x1000	16	8	162	50x50	4
16_std_8_2000x1000_100	2000x1000	16	8	162	100x100	4
16_std_8_2000x1000_diag	2000x1000	16	8	162	Diagonal	4
16_std_8_2000x1000_50	2000x1000	16	8	162	50x50	4
16_std_8_2400x1200_100	2400x1200	16	8	162	100x100	4
16_std_8_2400x1200_diag	2400x1200	16	8	162	Diagonal	4
16_std_8_2400x1200_50	2400x1200	16	8	162	50x50	4
16_std_8_2990x1490_100	2990x1490	16	8	162	100x100	6
16_std_8_2990x1490_diag	2990x1490	16	8	162	Diagonal	6
16_std_8_2990x1490_50	2990x1490	16	8	162	50x50	6
28_std_8_1200x800_100	1200x800	28	8	100	100x100	4
28_std_8_1200x800_diag	1200x800	28	8	100	Diagonal	4
28_std_8_1200x1200_100	1200x1200	28	8	200	100x100	4
28_std_8_1200x1200_diag	1200x1200	28	8	200	Diagonal	4
28_std_8_1500x1000_100	1500x1000	28	8	200	100x100	4
28_std_8_1500x1000_diag	1500x1000	28	8	200	Diagonal	4
28_std_8_2000x1000_100	2000x1000	28	8	200	100x100	4
28_std_8_2000x1000_diag	2000x1000	28	8	200	Diagonal	4
28_std_8_2400x1200_100	2400x1200	28	8	200	100x100	4
28_std_8_2400x1200_diag	2400x1200	28	8	200	Diagonal	4
28_std_8_2990x1490_100	2990x1490	28	8	200	100x100	6
28_std_8_2990x1490_diag	2990x1490	28	8	200	Diagonal	6

Catalogue Number	Dimensions	System	Plate	Side Panel Height	Grid	Number of Legs
16_std_12_1200x800_100	1200x800	16	12	162	100x100	4
16_std_12_1200x800_diag	1200x800	16	12	162	Diagonal	4
16_std_12_1200x800_50	1200x800	16	12	162	50x50	4
16_std_12_1200x1200_100	1200x1200	16	12	162	100x100	4
16_std_12_1200x1200_diag	1200x1200	16	12	162	Diagonal	4
16_std_12_1200x1200_50	1200x1200	16	12	162	50x50	4
16_std_12_1500x1000_100	1500x1000	16	12	162	100x100	4
16_std_12_1500x1000_diag	1500x1000	16	12	162	Diagonal	4
16_std_12_1500x1000_50	1500x1000	16	12	162	50x50	4
16_std_12_2000x1000_100	2000x1000	16	12	162	100x100	4
16_std_12_2000x1000_diag	2000x1000	16	12	162	Diagonal	4
16_std_12_2000x1000_50	2000x1000	16	12	162	50x50	4
16_std_12_2400x1200_100	2400x1200	16	12	162	100x100	4
16_std_12_2400x1200_diag	2400x1200	16	12	162	Diagonal	4
16_std_12_2400x1200_50	2400x1200	16	12	162	50x50	4
16_std_12_2990x1490_100	2990x1490	16	12	162	100x100	6
16_std_12_2990x1490_diag	2990x1490	16	12	162	Diagonal	6
16_std_12_2990x1490_50	2990x1490	16	12	162	50x50	6
28_std_12_1200x800_100	1200x800	28	12	197	100x100	4
28_std_12_1200x800_diag	1200x800	28	12	197	Diagonal	4
28_std_12_1200x1200_100	1200x1200	28	12	197	100x100	4
28_std_12_1200x1200_diag	1200x1200	28	12	197	Diagonal	4
28_std_12_1500x1000_100	1500x1000	28	12	197	100x100	4
28_std_12_1500x1000_diag	1500x1000	28	12	197	Diagonal	4
28_std_12_2000x1000_100	2000x1000	28	12	197	100x100	4
28_std_12_2000x1000_diag	2000x1000	28	12	197	Diagonal	4
28_std_12_2400x1200_100	2400x1200	28	12	197	100x100	4
28_std_12_2400x1200_diag	2400x1200	28	12	197	Diagonal	4
28_std_12_2990x1490_100	2990x1490	28	12	197	100x100	6
28_std_12_2990x1490_diag	2990x1490	28	12	197	Diagonal	6

Catalogue Number	Dimensions	System	Plate	Side Panel Height	Grid	Number of Legs
28_std_15_1200x800_100	1200x800	28	15	200	100x100	4
28_std_15_1200x800_diag	1200x800	28	15	200	Diagonal	4
28_std_15_1200x1200_100	1200x1200	28	15	200	100x100	4
28_std_15_1200x1200_diag	1200x1200	28	15	200	Diagonal	4
28_std_15_1500x1000_100	1500x1000	28	15	200	100x100	4
28_std_15_1500x1000_diag	1500x1000	28	15	200	Diagonal	4
28_std_15_2000x1000_100	2000x1000	28	15	200	100x100	4
28_std_15_2000x1000_diag	2000x1000	28	15	200	Diagonal	4
28_std_15_2400x1200_100	2400x1200	28	15	200	100x100	4
28_std_15_2400x1200_diag	2400x1200	28	15	200	Diagonal	4
28_std_15_2990x1490_100	2990x1490	28	15	200	100x100	6
28_std_15_2990x1490_diag	2990x1490	28	15	200	Diagonal	6

We offer the option to add a precise **millimetre scale** to any selected worktop for an additional fee.



PROFI SERIES

The PROFI Series is a professional line of welding tables for demanding users who expect high repeatability and greater system durability.

The holes in the worktop are drilled, milled, and chamfered, ensuring a perfect fit for fastening pins and system accessories. The working surface flatness is maintained within a 0.3 mm tolerance, which translates into higher accuracy during structural assembly. Additionally, the worktop edges are milled, improving both aesthetics and work comfort.

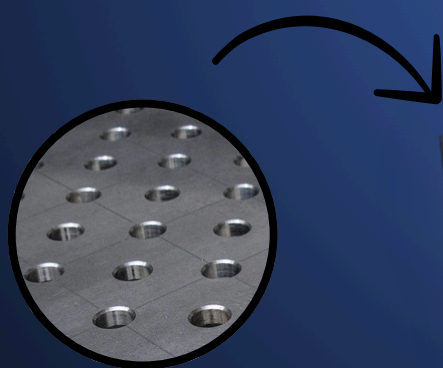
- ✓ **Drilled, milled, and chamfered holes**
- ✓ **Flatness within 0.3 mm per 1,000 mm**
- ✓ **Milled worktop edges**
- ✓ **42 product variants**

The PROFI Series provides the optimal balance between price and precision—for companies that operate intensively and expect reliability.

Catalogue Number	Dimensions	System	Plate	Side Panel Height	Grid	Number of Legs
16_pro_12_1200x800_100	1200x800	16	12	162	100x100	4
16_pro_12_1200x800_diag	1200x800	16	12	162	Diagonal	4
16_pro_12_1200x800_50	1200x800	16	12	162	50x50	4
16_pro_12_1200x1200_100	1200x1200	16	12	162	100x100	4
16_pro_12_1200x1200_diag	1200x1200	16	12	162	Diagonal	4
16_pro_12_1200x1200_50	1200x1200	16	12	162	50x50	4
16_pro_12_1500x1000_100	1500x1000	16	12	162	100x100	4
16_pro_12_1500x1000_diag	1500x1000	16	12	162	Diagonal	4
16_pro_12_1500x1000_50	1500x1000	16	12	162	50x50	4
16_pro_12_2000x1000_100	2000x1000	16	12	162	100x100	4
16_pro_12_2000x1000_diag	2000x1000	16	12	162	Diagonal	4
16_pro_12_2000x1000_50	2000x1000	16	12	162	50x50	4
16_pro_12_2400x1200_100	2400x1200	16	12	162	100x100	4
16_pro_12_2400x1200_diag	2400x1200	16	12	162	Diagonal	4
16_pro_12_2400x1200_50	2400x1200	16	12	162	50x50	4
16_pro_12_2990x1490_100	2990x1490	16	12	162	100x100	6
16_pro_12_2990x1490_diag	2990x1490	16	12	162	Diagonal	6
16_pro_12_2990x1490_50	2990x1490	16	12	162	50x50	6
28_pro_12_1200x800_100	1200x800	28	12	197	100x100	4
28_pro_12_1200x800_diag	1200x800	28	12	197	Diagonal	4
28_pro_12_1200x1200_100	1200x1200	28	12	197	100x100	4
28_pro_12_1200x1200_diag	1200x1200	28	12	197	Diagonal	4
28_pro_12_1500x1000_100	1500x1000	28	12	197	100x100	4
28_pro_12_1500x1000_diag	1500x1000	28	12	197	Diagonal	4
28_pro_12_2000x1000_100	2000x1000	28	12	197	100x100	4
28_pro_12_2000x1000_diag	2000x1000	28	12	197	Diagonal	4
28_pro_12_2400x1200_100	2400x1200	28	12	197	100x100	4
28_pro_12_2400x1200_diag	2400x1200	28	12	197	Diagonal	4
28_pro_12_2990x1490_100	2990x1490	28	12	197	100x100	6
28_pro_12_2990x1490_diag	2990x1490	28	12	197	Diagonal	6

Catalogue Number	Dimensions	System	Plate	Side Panel Height	Grid	Number of Legs
28_pro_15_1200x800_100	1200x800	28	15	200	100x100	4
28_pro_15_1200x800_diag	1200x800	28	15	200	Diagonal	4
28_pro_15_1200x1200_100	1200x1200	28	15	200	100x100	4
28_pro_15_1200x1200_diag	1200x1200	28	15	200	Diagonal	4
28_pro_15_1500x1000_100	1500x1000	28	15	200	100x100	4
28_pro_15_1500x1000_diag	1500x1000	28	15	200	Diagonal	4
28_pro_15_2000x1000_100	2000x1000	28	15	200	100x100	4
28_pro_15_2000x1000_diag	2000x1000	28	15	200	Diagonal	4
28_pro_15_2400x1200_100	2400x1200	28	15	200	100x100	4
28_pro_15_2400x1200_diag	2400x1200	28	15	200	Diagonal	4
28_pro_15_2990x1490_100	2990x1490	28	15	200	100x100	6
28_pro_15_2990x1490_diag	2990x1490	28	15	200	Diagonal	6

We offer the option to add a precise **millimetre scale** to any selected worktop for an additional fee.



Holes:

- drilled
- milled
- chamfered



EXTREME **SERIES**

The EXTREME Series is the most advanced and prestigious line of POS-MET Welding Tables, designed for industrial production and the most demanding projects. The worktops are face-milled, and the holes are machined with the utmost precision, ensuring perfect system accuracy.

The entire unit undergoes a plasma nitriding process, which significantly increases surface hardness, enhances scratch resistance, and provides anti-spatter and anti-corrosive properties.

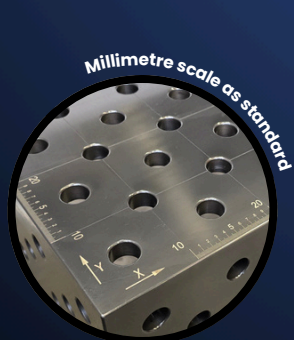
The surface flatness is maintained within a tolerance of 0.1 mm per 1,000 mm, ensuring maximum repeatability and working precision.

As standard, the table is equipped with a millimetre scale on two sides of the worktop, facilitating quick and accurate positioning of workpieces.

- ✓Plasma nitriding**
- ✓Increased hardness and scratch resistance**
- ✓Anti-spatter and anti-corrosive properties**
- ✓Face milling**
- ✓Flatness within 0.1 mm per 1,000 mm**
- ✓Millimetre scale on two sides**

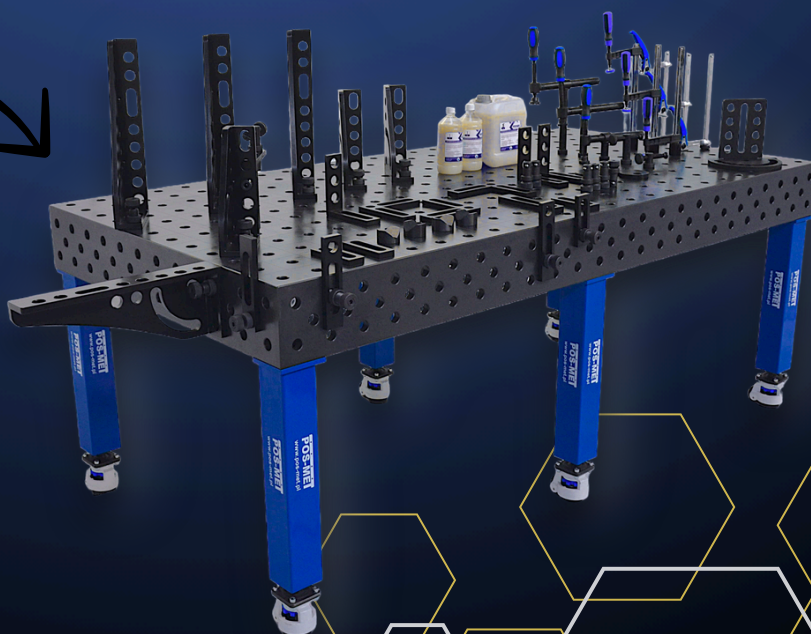
The EXTREME Series is a solution for professional production, where absolute accuracy, durability, and prestige are paramount.

Catalogue Number	Dimensions	System	Plate	Side Panel Height	Grid	Number of Legs
16_ext_15_1500x1000_50	1500x1000	16	15	100	50x50	4
16_ext_15_2000x1000_diag	2000x1000	16	15	100	Diagonal	4
16_ext_15_2000x1000_50	2000x1000	16	15	100	50x50	4
16_ext_15_2400x1200_diag	2400x1200	16	15	100	Diagonal	4
16_ext_15_2400x1200_50	2400x1200	16	15	100	50x50	4
16_ext_15_3000x1500_diag	3000x1500	16	15	100	Diagonal	6
16_ext_15_3000x1500_50	3000x1500	16	15	100	50x50	6
28_ext_15_2000x1000_100	2000x1000	28	15	200	100x100	4
28_ext_15_2000x1000_diag	2000x1000	28	15	200	Diagonal	4
28_ext_15_2400x1200_100	2400x1200	28	15	200	100x100	6
28_ext_15_2400x1200_diag	2400x1200	28	15	200	Diagonal	6
28_ext_15_3000x1500_100	3000x1500	28	15	200	100x100	6
28_ext_15_3000x1500_diag	3000x1500	28	15	200	Diagonal	6
28_ext_25_1500x1000_diag	1500x1000	28	25	200	Diagonal	4
28_ext_25_2000x1000_100	2000x1000	28	25	200	100x100	4
28_ext_25_2000x1000_diag	2000x1000	28	25	200	Diagonal	4
28_ext_25_2400x1200_100	2400x1200	28	25	200	100x100	6
28_ext_25_2400x1200_diag	2400x1200	28	25	200	Diagonal	6
28_ext_25_3000x1500_100	3000x1500	28	25	200	100x100	6
28_ext_25_3000x1500_diag	3000x1500	28	25	200	Diagonal	6

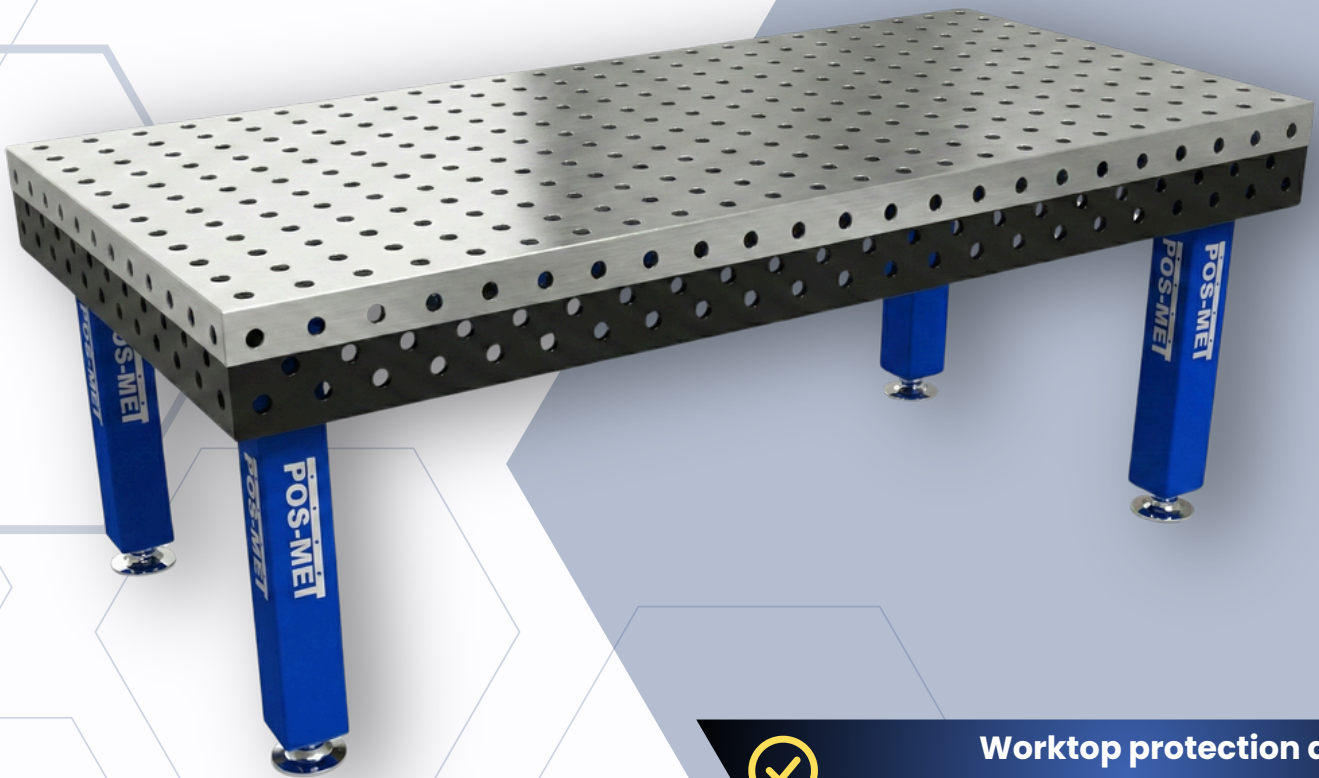


Holes:

- drilled
- milled
- chamfered



Stainless steel cover



The optional stainless steel cover provides effective protection for the welding table worktop against spatter, burn marks, and mechanical damage resulting from intensive use.

This solution is particularly recommended when working with stainless steel and aluminium, as it eliminates the risk of cross-contamination by structural steel particles.

The cover increases the corrosion resistance of the working surface, facilitates cleaning, and allows the table to maintain its aesthetic appearance for a long time. In the event of wear, the protective plate itself can be replaced without modifying the table's structure.



Worktop protection against spatter and burn marks



Elimination of material cross-contamination risk



Increased corrosion resistance



Ease of cleaning

System 16 Tooling



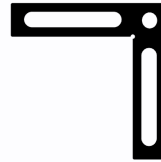
Small stop

Dimensions: 25x115 mm
Catalogue number: 16o001



Big stop

Dimensions: 40x185 mm
Catalogue number: 16o002



Stop 90°

Dimensions: 185x185 mm
Catalogue number: 16o003



Eccentric stop

Dimensions: ø 80 mm
Catalogue number: 16o004



Big angle bracket 500

Dimensions: 180x50x500 mm
Catalogue number: 16o101



Small angle bracket 300

Dimensions: 180x50x300 mm
Catalogue number: 16o102



Angle bracket 180

Dimensions: 25x180x180 mm
Catalogue number: 16o103



Rotation Angle

Dimensions: 160x210 mm
Catalogue number: 16o104



Fastening clamp 80x300

Dimensions: 80x300 mm
Catalogue number: 16o201



Fastening clamp 120x300

Dimensions: 120x300 mm
Catalogue number: 16o202



Automatic clamp

Dimensions: 100x300 mm
Catalogue number: 16o203



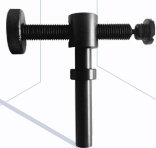
Basic pipe clamp

Dimensions: 160x200 mm
Catalogue number: 16o204



Adjustable clamp

Dimensions: 200x200 mm
Catalogue number: 16o206



Vertical clamp

Dimensions: 130x120 mm
Catalogue number: 16o205



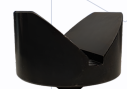
Pin

Dimensions: 22x50 mm
Catalogue number: 16o301



Locating pin

Dimensions: ø 40 mm
Catalogue number: 16o302



Prism

Dimensions: ø 60 mm
Catalogue number: 16o401

Standard Set

Catalogue number: 16z001



Rotation
angle
x1



Fastening
clamp 80x300
x10



Eccentric
stop
x2



Big angle
bracket 500
x1



Vertical
clamp
x2



Small stop
x4



Small angle
bracket 300
x1



Pin
x14



Big stop
x8



Angle
bracket 180
x2



Locating
pin
x4



Stop 90°
x2



Prism
x2



Rotation
angle
x1



Automatic
clamp
x10



Eccentric
stop
x2



Big angle
bracket 500
x1



Vertical
clamp
x2



Small stop
x4



Small angle
bracket 300
x1



Pin
x14



Big stop
x8



Angle
bracket 180
x2



Locating
pin
x4



Stop 90°
x2



Prism
x2

Standard Set + automatic clamps

Catalogue number: 16z002

Premium Set

Catalogue number: 16z003



Rotation angle
x1



Big angle bracket 500
x2



Small angle bracket 300
x2



Angle bracket 180
x2



Fastening clamp 80x300
x5



Adjustable clamp
x5



Vertical clamp
x4



Pin
x20



Locating pin
x6



Eccentric stop
x4



Small stop
x6



Big stop
x10



Stop 90°
x4



Prism
x4



Rotation angle
x2



Big angle bracket 500
x4



Small angle bracket 300
x4



Angle bracket 180
x4



Fastening clamp 80x300
x6



Automatic clamp
x6



Vertical clamp
x4



Pin
x26



Locating pin
x8



Eccentric stop
x4



Small stop
x6



Big stop
x10



Stop 90°
x4



Prism
x8

Optimum Set

Catalogue number: 16z005

Max Premium Set

Catalogue number: 16z004



Rotation
angle
x2



Big angle
bracket 500
x4



Small angle
bracket 300
x4



Angle
bracket 180
x6



Mobile shelf
for pins
x1



Basic pipe
clamp
x6



Automatic
clamp
x6



Vertical
clamp
x6



Pin
x30



Locating
pin
x10



Eccentric
stop
x6



Small stop
x8



Big stop
x10



Stop 90°
x6



Prism
x8



Rotation
angle
x2



Big angle
bracket 500
x6



Small angle
bracket 300
x6



Angle
bracket 180
x8



Vice
x1



Tool
Cabinet
x1



Basic pipe
clamp
x5



Automatic
clamp
x5



Adjustable
clamp
x5



Vertical
clamp
x6



Pin
x40



Locating
pin
x14



Mobile shelf
for pins
x1



Eccentric
stop
x8



Small stop
x10



Big stop
x12



Stop 90°
x8



Prism
x10

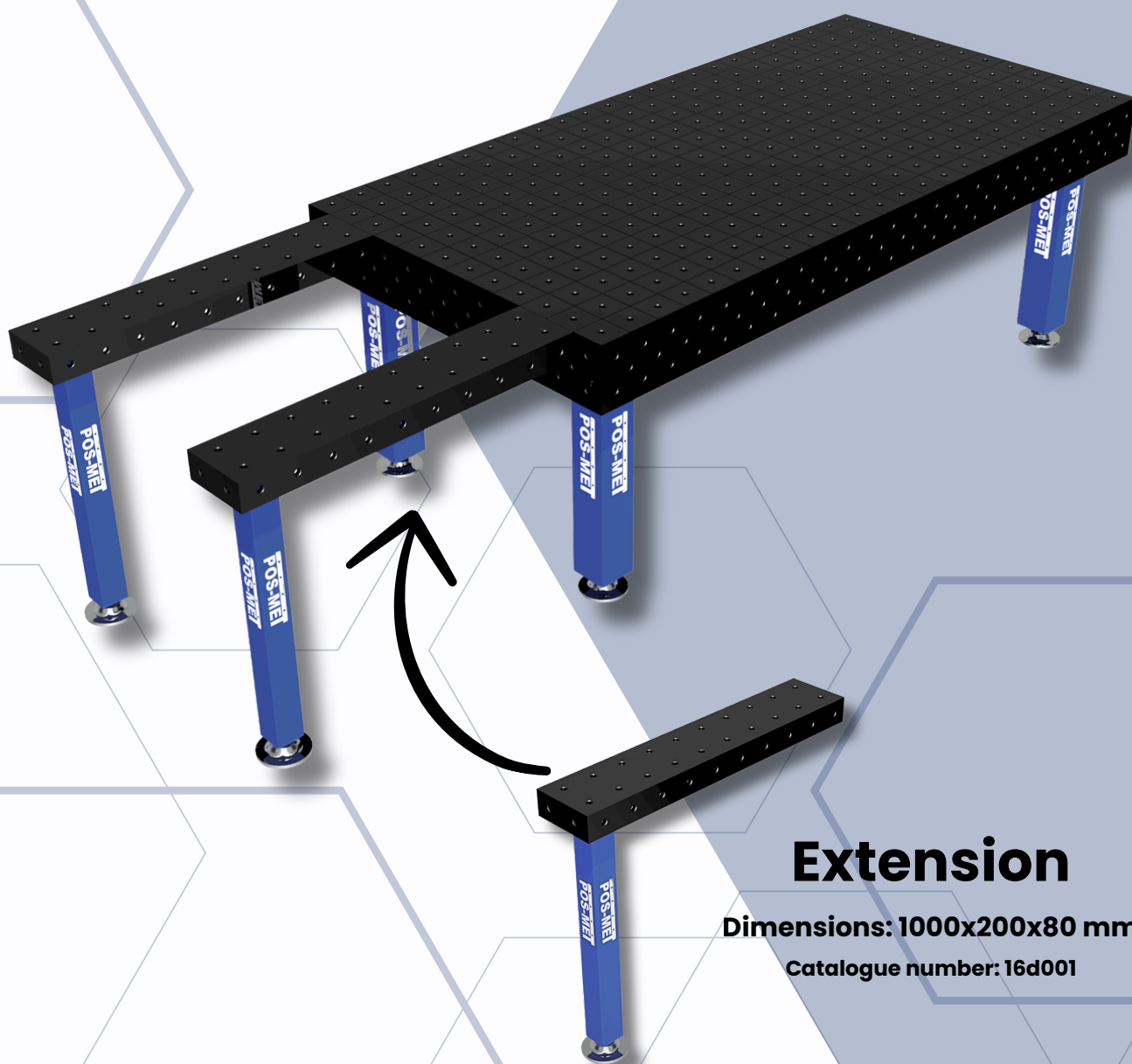


Tool
trolley
x1

Expert Set

Catalogue number: 16z006

Extensions for system 16



Extension

Dimensions: 1000x200x80 mm

Catalogue number: 16d001

System 28 Tooling



Small stop

Dimensions: 50x150 mm
Catalogue number: 28o001



Big stop

Dimensions: 50x225 mm
Catalogue number: 28o002



Stop 90°

Dimensions: 200x200 mm
Catalogue number: 28o003



Eccentric stop

Dimensions: ø 100 mm
Catalogue number: 28o004



Big angle bracket 500

Dimensions: 180x50x500 mm
Catalogue number: 28o101



Small angle bracket 300

Dimensions: 180x50x300 mm
Catalogue number: 28o102



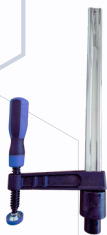
Angle bracket 180

Dimensions: 50x180x180 mm
Catalogue number: 28o103



Rotation Angle

Dimensions: 160x210 mm
Catalogue number: 28o104



Fastening clamp 120x300

Dimensions: 120x300 mm
Catalogue number: 28o202



Automatic clamp

Dimensions: 100x300 mm
Catalogue number: 28o203



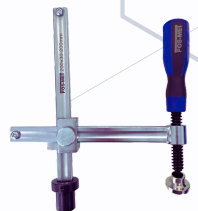
Basic pipe clamp

Dimensions: 300x300 mm
Catalogue number: 28o204



Vertical clamp

Dimensions: 120x130 mm
Catalogue number: 28o205



Adjustable clamp

Dimensions: 200x200 mm
Catalogue number: 28o206



Pin

Dimensions: 40x60 mm
Catalogue number: 28o301



Short pin with height adjustment
Dimensions: 40x90 mm
Range of adjustment 17-33 mm
Catalogue number: 28o302



Long pin with height adjustment
Dimensions: 40x115 mm
Range of adjustment 17-58 mm
Catalogue number: 28o303



Locating pin

Dimensions: ø 40 mm
Catalogue number: 28o304

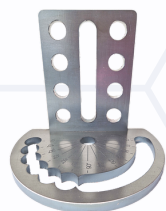


Prism

Dimensions: ø 60 mm
Catalogue number: 28o401

Standard Set

Catalogue number: 28z001



Rotation
angle
x1



Fastening
clamp 120x300
x10



Eccentric
stop
x2



Big angle
bracket 500
x1



Vertical
clamp
x2



Small stop
x4



Small angle
bracket 300
x1



Pin
x14



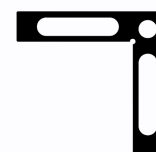
Big stop
x8



Angle
bracket 180
x2



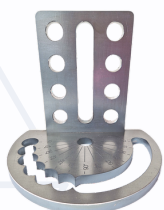
Locating
pin
x4



Stop 90°
x2



Prism
x2



Rotation
angle
x1



Automatic
clamp
x10



Eccentric
stop
x2



Big angle
bracket 500
x1



Vertical
clamp
x2



Small stop
x4



Small angle
bracket 300
x1



Pin
x14



Big stop
x8



Angle
bracket 180
x2



Locating
pin
x4



Stop 90°
x2



Prism
x2

Standard Set + automatic clamps

Catalogue number: 28z002

Premium Set

Catalogue number: 28z003



Rotation
angle
x1



Big angle
bracket 500
x2



Small angle
bracket 300
x2



Angle
bracket 180
x2



Fastening
clamp 120x300
x5



Adjustable
clamp
x5



Vertical
clamp
x4



Pin
x20



Locating
pin
x6



Eccentric
stop
x4



Small stop
x6



Big stop
x10



Stop 90°
x4



Prism
x4



Rotation
angle
x2



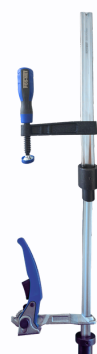
Big angle
bracket 500
x4



Small angle
bracket 300
x4



Angle
bracket 180
x4



Fastening
clamp 120x300
x6



Automatic
clamp
x6



Pin
x26



Locating
pin
x8



Eccentric
stop
x4



Small stop
x6



Big stop
x10



Stop 90°
x4



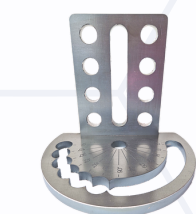
Prism
x8

Optimum Set

Catalogue number: 28z005

Max Premium Set

Catalogue number: 28z004



Rotation
angle
x2



Basic pipe
clamp
x6



Eccentric
stop
x6



Big angle
bracket 500
x4



Automatic
clamp
x6



Small stop
x8



Small angle
bracket 300
x4



Vertical
clamp
x6



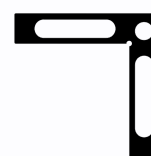
Big stop
x10



Angle
bracket 180
x6



Pin
x30



Stop 90°
x6



Mobile shelf
for pins
x1



Locating
pin
x10



Prism
x8



Rotation
angle
x2



Basic pipe
clamp
x5



Eccentric
stop
x8



Big angle
bracket 500
x6



Automatic
clamp
x5



Small stop
x10



Small angle
bracket 300
x6



Adjustable
clamp
x5



Big stop
x12



Angle
bracket 180
x8



Vertical
clamp
x6



Stop 90°
x8



Pin
x40

Prism
x10



Locating
pin
x14



Tool
trolley
x1



Vice
x1



Tool
Cabinet
x1



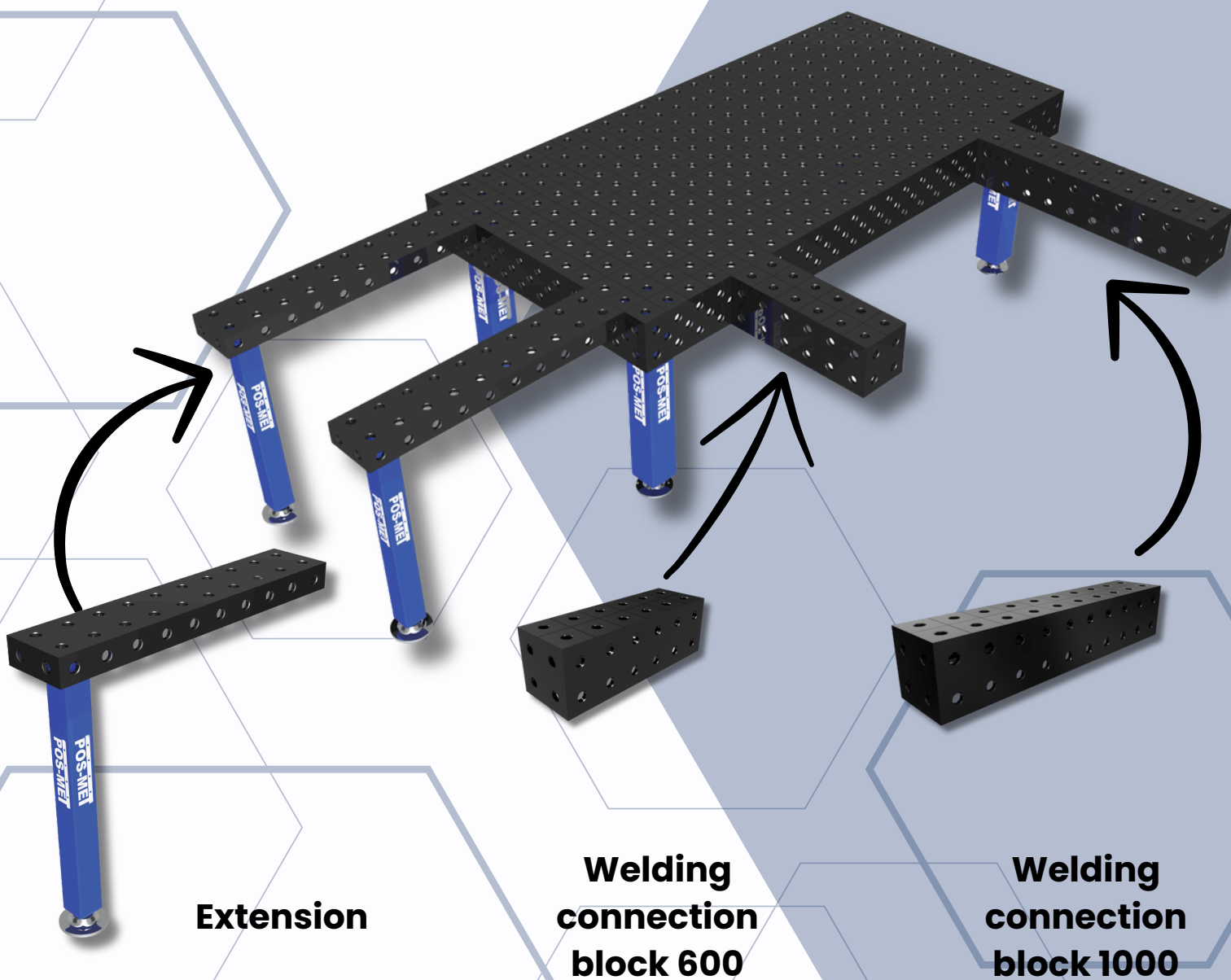
Mobile shelf
for pins
x1



Expert Set

Catalogue number: 28z006

Extensions and connection blocks for system 28



Extension

Dimensions: 1000x200x80 mm
Catalogue number: 28d001

Welding connection block 600

Dimensions: 600x200x200 mm
Catalogue number: 28d002

Welding connection block 1000

Dimensions: 1000x200x200 mm
Catalogue number: 28d003

Scissor lift (LWT Series)



A professional scissor lift designed for welding tables. The remote-controlled hydraulic lifting system enables quick and precise adjustment to the optimal working height. The stable scissor mechanism and reinforced frame ensure safe and smooth operation, even under maximum load. Height adjustability improves workplace ergonomics and enhances comfort during prolonged welding and assembly tasks.

Welding positioner



A professional welding positioner designed for the precise positioning of workpieces during welding. It enables comfortable operation in any position—in both horizontal and vertical orientations—thanks to its full 360° rotation. The stable construction, based on a three-legged base, ensures safety and working comfort even with larger components. The 800 × 800 mm system worktop, made of 12 mm thick steel plate, allows for the installation of tooling and the quick clamping of workpieces within a modular system.

Welding Trestles



Robust welding trestles enable a quick and stable expansion of the table's working area. They are ideal for supporting long profiles, frames, and structures that require additional support during welding and assembly. Available in lengths up to 2990 mm, made from 12 or 15 mm thick steel plate. Holes in the 16 or 28 system ensure full compatibility with system tooling. The structure can be mounted on adjustable feet or castors, allowing the workstation to be adapted to specific production conditions.

Anti-Spatter Products

Anti-Spatter

An agent designed to protect welding tables. It provides anti-spatter and corrosion protection. It creates a durable coating, making it easier to maintain the cleanliness, full functionality, and efficiency of the protected components.

Available in 2 sizes:

- 1 L (Catalogue number: p003)
- 5 L (Catalogue number: p004)



Spray Bottle

The sprayer is the ideal product for applying the anti-spatter agent. Thanks to the unique pump design featuring Double Action technology, the liquid can be applied both when pulling and releasing the trigger, which significantly speeds up work.

Available in 2 sizes:

- 0.5 L (Catalogue number: p005)
- 1 L (Catalogue number: p006)



Accessories



Mobile shelf for pins

Available in the 16 and 28 systems

The mobile pin shelf is a practical accessory that makes organising and storing fastening pins much easier. Thanks to this holder, pins are always neatly arranged and easily accessible during work.

Dimensions: 210x210x80 mm

Catalogue number: 16a001/28a001



Tool Cabinet

The under-table tool cabinet is an ideal solution for storing tools right at the workstation. It provides easy access to essential tools while maintaining order and organisation in the workshop.

Dimensions: 630x580x550 mm

Catalogue number: a001



Vice

The vice is an essential tool for securely clamping workpieces during processing. Thanks to its robust construction and adjustable grip, it ensures precise operation across various welding and workshop tasks.

Dimensions: 620x300x145 mm

Catalogue number: a002



Tool trolley

Available in the 16 and 28 systems

The tool trolley on castors provides mobile and convenient tool storage in the workshop. It features special holders for System 16 and System 28 tooling, as well as three shelves, making tool organisation and access much easier.

Dimensions: 1000x400x900 mm

Catalogue number: a003

Fume extraction systems

AERO SOMS 1800 and AERO SOMS 2650

Mobile single- and dual-station welding fume extractors for the occasional extraction of sticky and dry dust

Single- and dual-station welding fume extractors designed for removing dry and sticky dusts as well as welding fumes. Equipped with a two-stage filtration system featuring an activated carbon-impregnated filter and a differential pressure switch for filter clogging control. A robust design, an operating hour meter, and a spark arrestor ensure safe and efficient operation. The units can be operated in mobile or stationary configurations with full air recirculation.

Catalogue number: 01AS1800, 01AS2650



MOS 1500 PULS and MOS 3000 PULS

Single- and dual-station units for dry dust extraction

Professional single- and dual-station units for removing dry dusts and welding fumes. Equipped with a high-efficiency cartridge filter (99.9%) featuring an automatic pneumatic pulse-jet cleaning system. They ensure high performance, full air recirculation, and convenient operation thanks to an operating hour meter and a removable dust container. Available in mobile and stationary versions, compatible with extraction arms with a reach of 2–5 m.

Catalogue number: 01M1500P, 01M3000P



WZP 3000

Portable Extraction Unit



A mobile ventilation unit designed for air supply and exhaust in halls, warehouses, and at workstations. Ideal for the rapid ventilation and drying of rooms through forced air exchange. The portable, frame-mounted design allows for flexible application, while the ability to attach hoses to both the suction and discharge sides increases the unit's versatility.

Compliance with the ErP Directive 2009/125/EC ensures energy-efficient and safe operation.

Catalogue number: 01WZP3000

WZR-1000

Welding Extraction Arm with or without a fan



A professional extraction arm, available with or without a built-in fan, designed for the effective removal of dust and gaseous contaminants at various workstations.

Equipped with a pivoting arm and a robust wall bracket, it provides great freedom of positioning and working comfort.

An operating radius of 4–8 m enables the efficient extraction of pollutants directly at the emission source.

Catalogue number: 01WZRRO15, 01WZRRO25, 01WZRRO40

CLEAN ARM PROFI

Metal Extraction Arm

An articulated extraction arm designed for the effective capture of welding fumes, dust, and gases directly at source. Its universal design allows for broad application across various industrial processes, while the stable joint system enables easy and precise positioning in the desired location. Robust construction ensures durability and reliability in everyday workshop and production operations.

Catalogue number: 01CAP20, 01CAP30, 01CAP40



CLEAN ARM

Flexible Extraction Arm

The flexible extraction arm effectively removes welding fumes, vapours, and dusts within the workshop space. Its patented design ensures high performance, and 360° rotation guarantees full flexibility and easy positioning in any direction. It can be mounted on a wall, ceiling, table, or extension boom, and connected to both stationary and mobile units. Available in lengths of 2–5 m, equipped with a damper as standard, with the option to be retrofitted with lighting and other accessories.

Catalogue number: 01CA20, 01CA30, 01CA40, 01CA40I, 01CA50



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